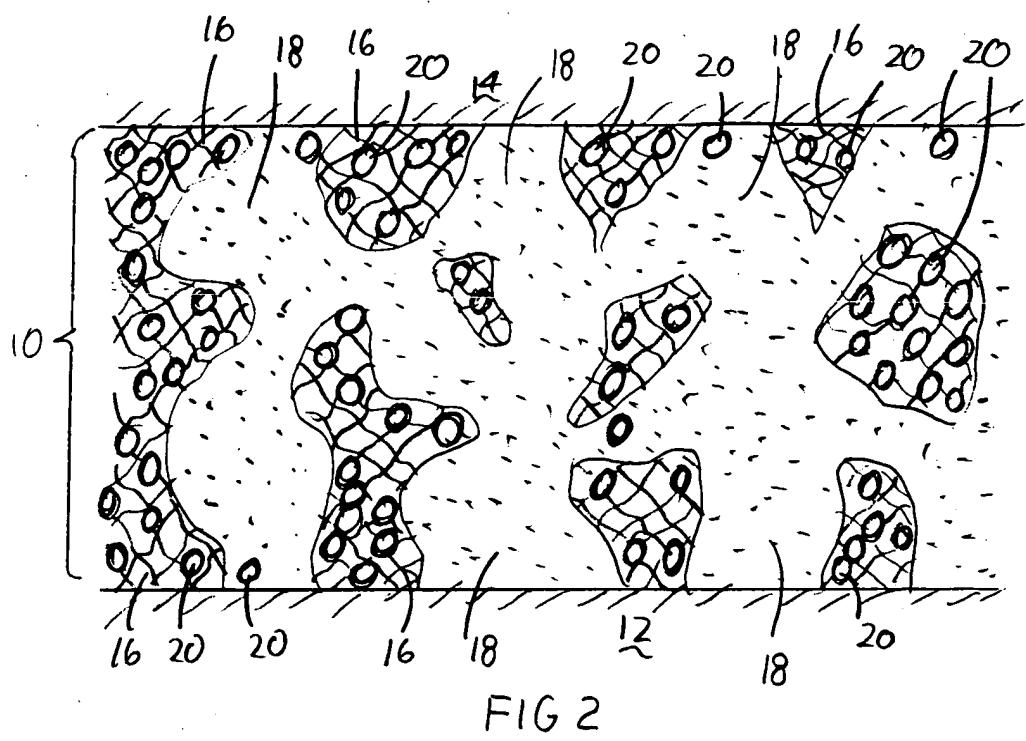
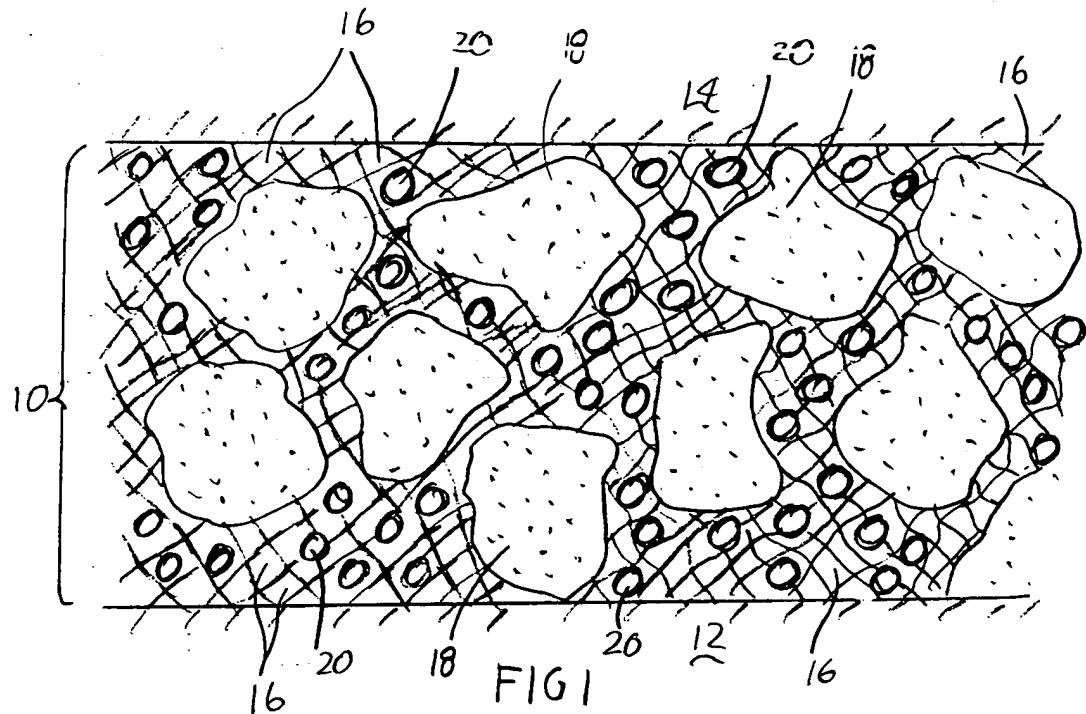


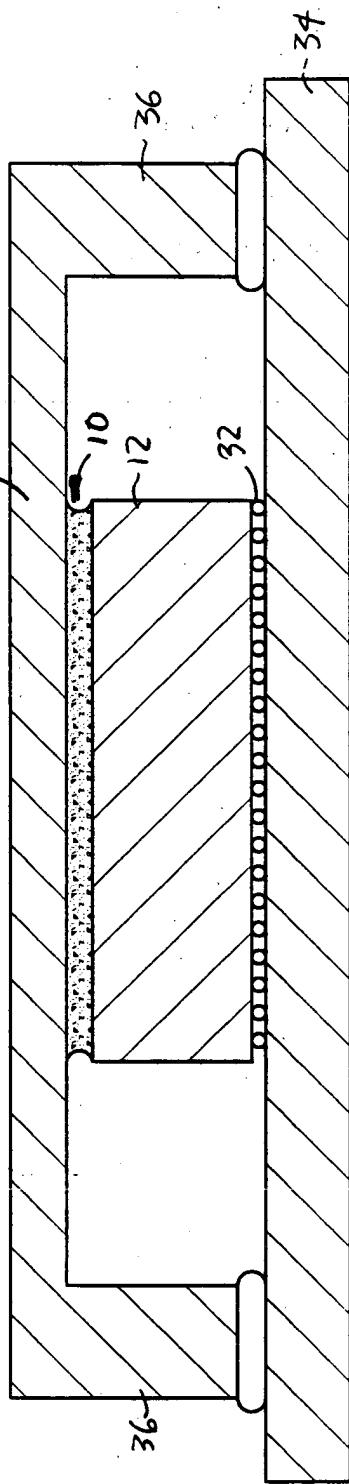
10/038334



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30

FIG 3



Alumina fill melt temperature

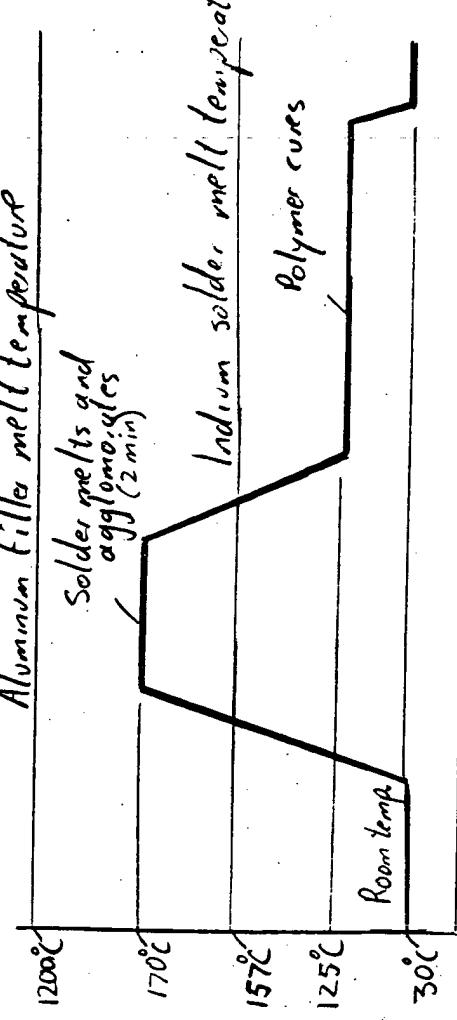


FIG 4